

Work Order ID 80900

Monday, March 05, 2012 9:54:27 AM

80900

Page 1

Item ID: D206-781-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 3/5/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 3/5/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

*Ship today*Approvals: Process Plan: *mc*Date: *12-03-05* Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

100

0.00

100

DC

sp
Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D206-781-011
Chg001 *8/13/08*

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

12/3/08 *sp* *sp*

120-

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00 *8/13/08*

Quality Control

(X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 80900

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Item ID: D206-781-011

Accept

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Revision ID:

Stop ***NS2***

Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 3/5/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 3/5/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: Date:

Run Start ***NR1***

QC: Date:

Tooling: Date:

Stop ***NR2***

SPC (Y/N): Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-781-011

Location: _____

PPP rev: _____

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/3/08

80899

MLJ 12/03/08

12-03-8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 80900

Parent Item: D206-781-011

Parent Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 3/5/2012

Required Date: 3/5/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
D3800 per NCR 10-082 DD ver:EC

IPP Rev:B 10.07.01 update qty of

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3874-1 Floor Protector		Manufactured	No			110	Each	0.0000	1	6 80901			
D3874-2 Floor Protector		Manufactured	No			110	Each	0.0000	1	6 80902			
D3800-1-100 Hook and Loop Strip (1" Soft) cut qty 4 at 30.00" long		Manufactured	No			110	f	278.3130	10	10			

Location

ST063

Loc Qty

278.313

Loc Code

68910

9.801

72233

9.841

73645

10

~~73645~~

23.671

80073

225

D3800-3-100

Hook and Loop Strip (1" Hard)

cut qty 4 at 30.00" long

Manufactured

No

110

f

284.3130

10

10

Location

ST063

Loc Qty

284.313

Loc Code

68915

18.301

72771

2.341

73007

15.001

~~75105~~

23.67

80077

225

AN4-13A

Bolt

Purchased

No

110

Each

1,629.0000

2

2

Location

ST357

Loc Qty

1629

Loc Code

119449

59

120187

670

~~120422~~

500

120770

400

↳ measure
8/21/05

↳ measure
8/21/05

6 80901
6 80902

sd 10

10

sd 2 12/3/05

2

Picklist Print

Monday, March 05, 2012 9:54:27 AM

Page 2

Work Order ID: 80900

Parent Item: D206-781-011

Parent Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 3/5/2012

Required Date: 3/5/2012

Start Qty: 1.00

Required Qty: 1.00

AN960JD416

NAS1149D0463J

Purchased

No

110

Each

22.0000

2

2

Washer

Location

Loc Qty

Loc Code

ST351

22

116289

22

NAS43DD4-20

Purchased

No

110

Each

40.0000

2

2

SPACER

Location

Loc Qty

Loc Code

ST279

40

112542

40

NAS43DD4-64

Purchased

No

110

Each

52.0000

1

1

SPACER

Location

Loc Qty

Loc Code

ST279

52

112314

52

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Item ID: D206-781-011
Revision ID:
Item Name: Floor Protector (Pilot and Co-Pilot)
Start Date: 3/5/2012 Start Qty: 1.00
Required Date: 3/5/2012 Req'd Qty: 1.00
Reference:

Accept

N9000040100

Setup Start *NS1*
Stop *NS2*

Cust Item ID:
Customer:

Ship today

Approvals: Process Plan: *WMC*
QC:

Date: 12-03-05 Tooling:

Date: SPC (Y/N):

Date:

Run Start *NR1*

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Draw Nbr	Revision Nbr
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Set Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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100

100

DC

Document Control

up label

0.00

Memo

0.00

Photocopy bluefile & type labels per PPP D206-781-011 Chg001

MLJ 12/03/05

110

110

Packaging

Packaging

Pick Kit

0.00

Memo

0.00

12/3/05 SP 17

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

5.0 PARTS LIST

5.1 BELL 206 A/B

REFERENCE ONLY

Qty -051	Qty -011	Qty -021	Part Number	Description
X			D206-781-051	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	/ 1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	/ 1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3875-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	/ 4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	/ 2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	/ 2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

5.2 BELL 206 L/L1/L3/L4

Qty -053	Qty -011	Qty -023	Part Number	Description
X			D206-781-053	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-023	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3898-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

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Revision: A
Date: 10.10.28